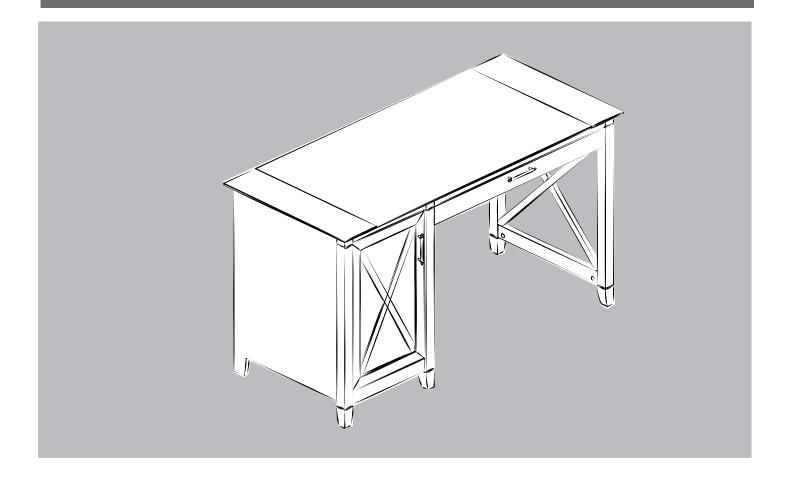
# ASSEMBLY INSTRUCTION

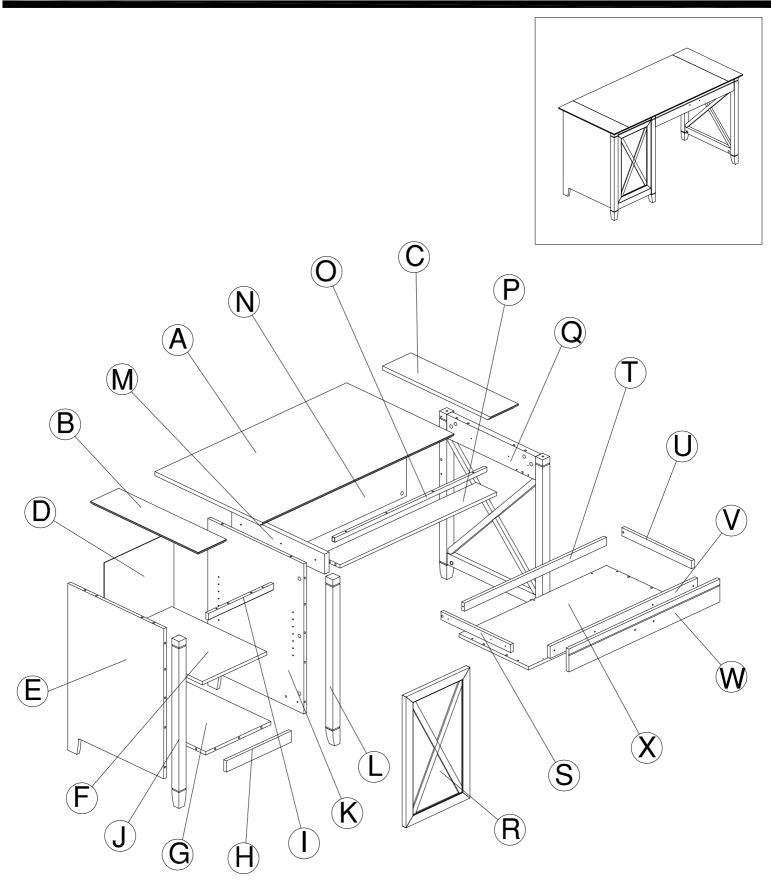


#### **Writing Desk**

Assembly instructions and warranty information

The maximum recommended weight allowance is 100 lbs (45 kg) for top surface.

EXPLODED VIEW A183006



PARTS LIST A183006

#### **MODEL KWD154WG**

A [1] W181231

B [1] W181232

C [1] W181233

D [1] W180994

E [1] W180995

F [1] W180996

G [1] W181234

H [1] W181235

I [1] W181236

J [1] W181237

K [1] W182965

L [1] W182966

M[1] W181240

N [1] W181241

O [1] H181242

P [1] W181006

Q [1] S181243

R [1] S181008

S [1] W181244

T [1] W181010

U [1] W181245

V [1] W181012

W[1] W181013

X [1] W181014

#### **MODEL KWD154BC**

A [1] W183022

B [1] W183023

C [1] W183024

D [1] W183014

E [1] W183015

F [1] W183016

G [1] W183025

H [1] W183026

I [1] W183027

J [1] W183028

K [1] W183033

L [1] W183034

M[1] W183029

N [1] W183030

O [1] H181242

P[1] W183017

Q[1] S183013

R [1] S183012

S [1] W183031

T [1] W183018

U [1] W183032

V [1] W183019

W[1] W183020

X [1] W183021

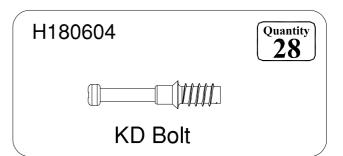
FASTENERS A183006

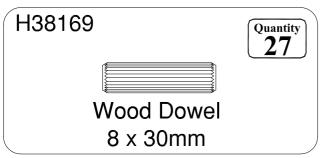
Fasteners are shown in actual size.

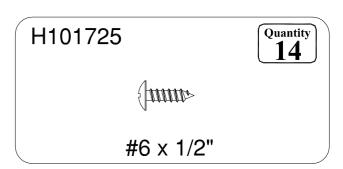
Los fijadores son demonsrtados en su tamaño actual.

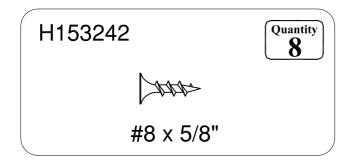
Les attaches sont montrées dans l'échelle grandeur.

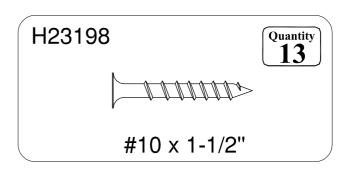


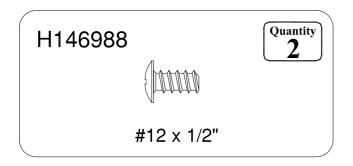


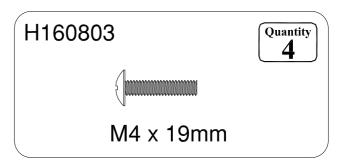


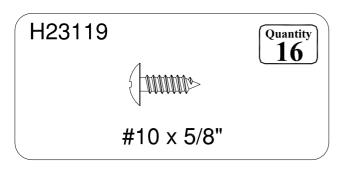










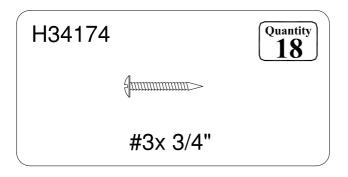


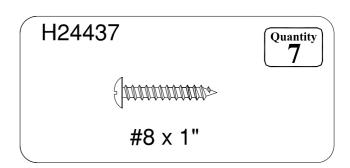
FASTENERS A183006

Fasteners are shown in actual size.

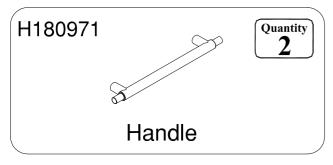
Los fijadores son demonsrtados en su tamaño actual.

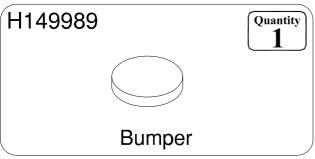
Les attaches sont montrées dans l'échelle grandeur.

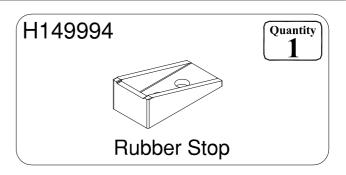




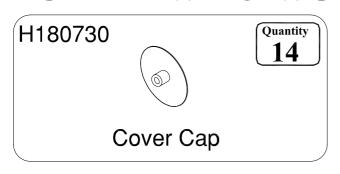
#### **HARDWARE**



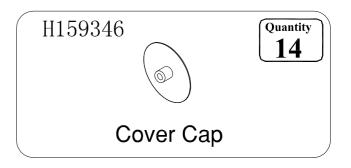




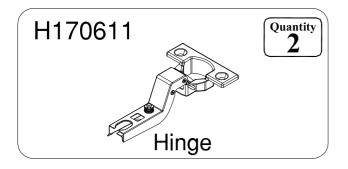
### **MODEL KWD154WG**

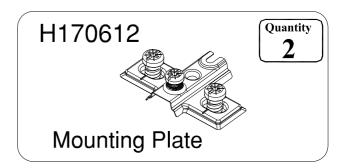


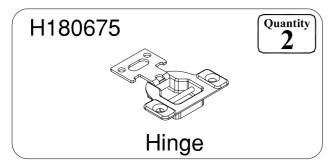
### **MODEL KWD154BC**

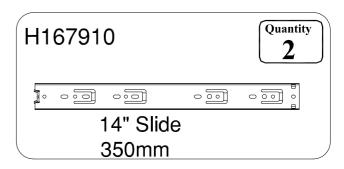


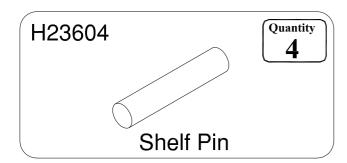
HARDWARE A183006



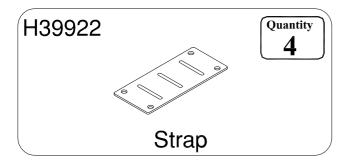


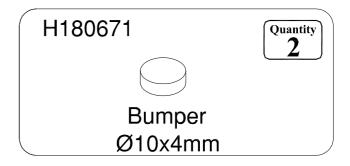






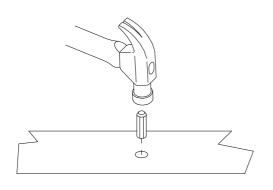






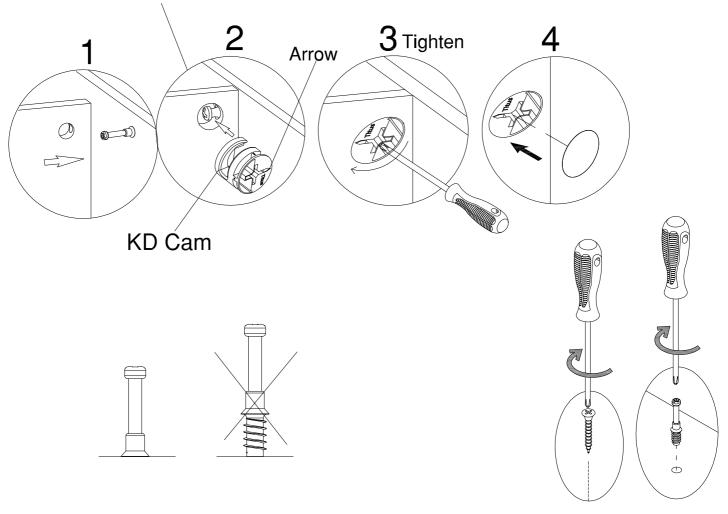
ATTENTION A183006

Common assembly techniques. Técnica común de ensamblaje. Techniques communes d'assemblage.



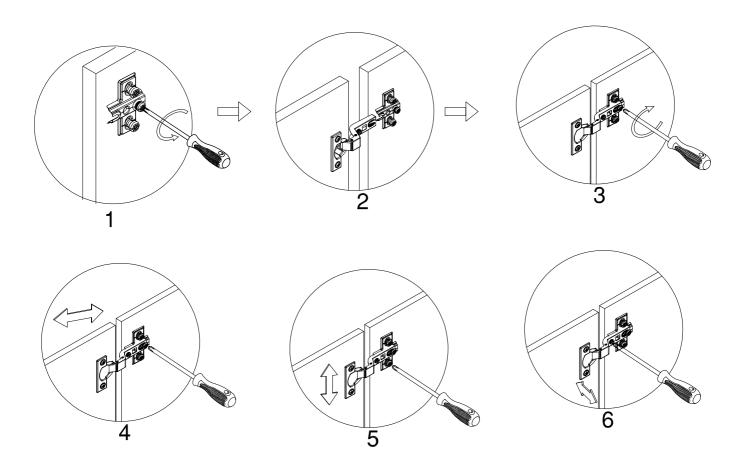


Push the KD cam all the way into the hole before tightening. Empujar la leva KD hasta el final en el agujero antes de apretar. Pousser la came de KD tout le chemin dans le trou avant de serrer.

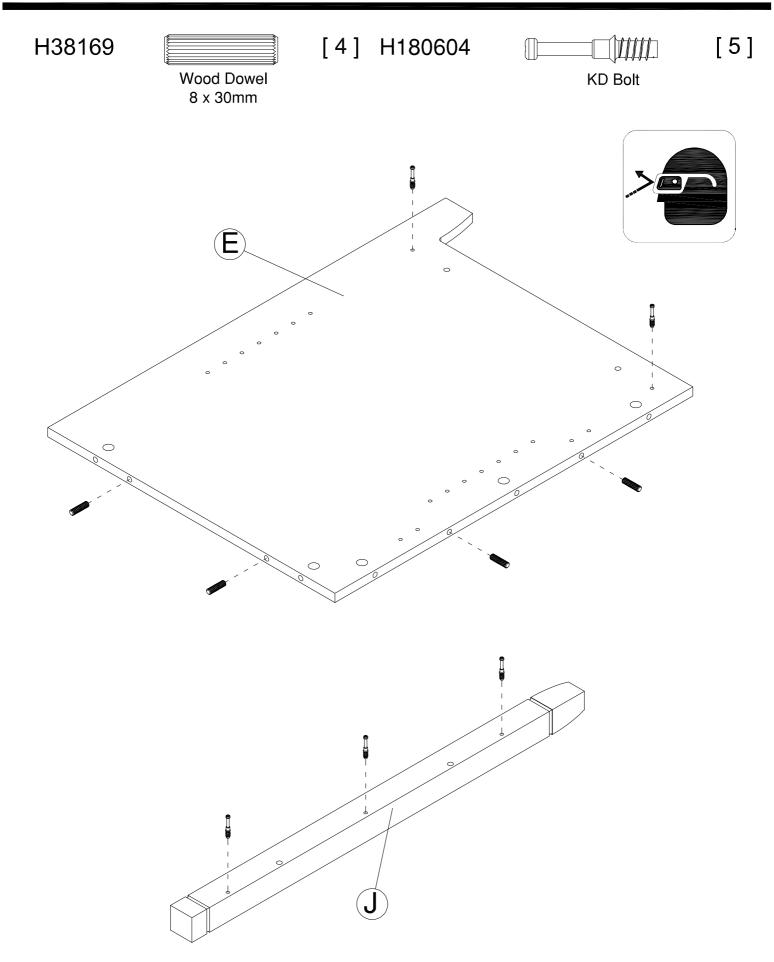


ATTENTION A183006

Common assembly techniques. Técnica común de ensamblaje. Techniques communes d'assemblage.



STEP 1 A183006



STEP 2 A183006



[2]

H181468



[3]

KD Cam

## **MODEL KWD154WG**

H180730



[3]

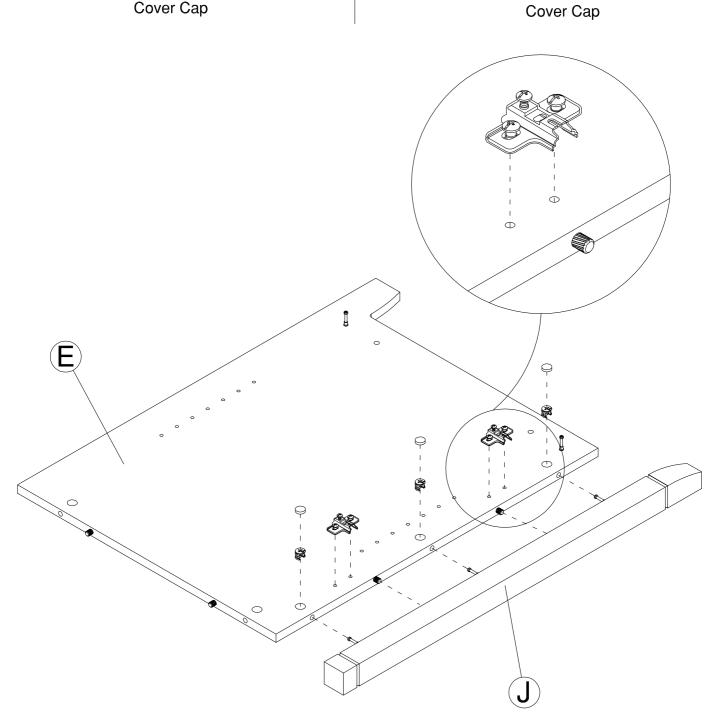
Cover Cap

### **MODEL KWD154BC**

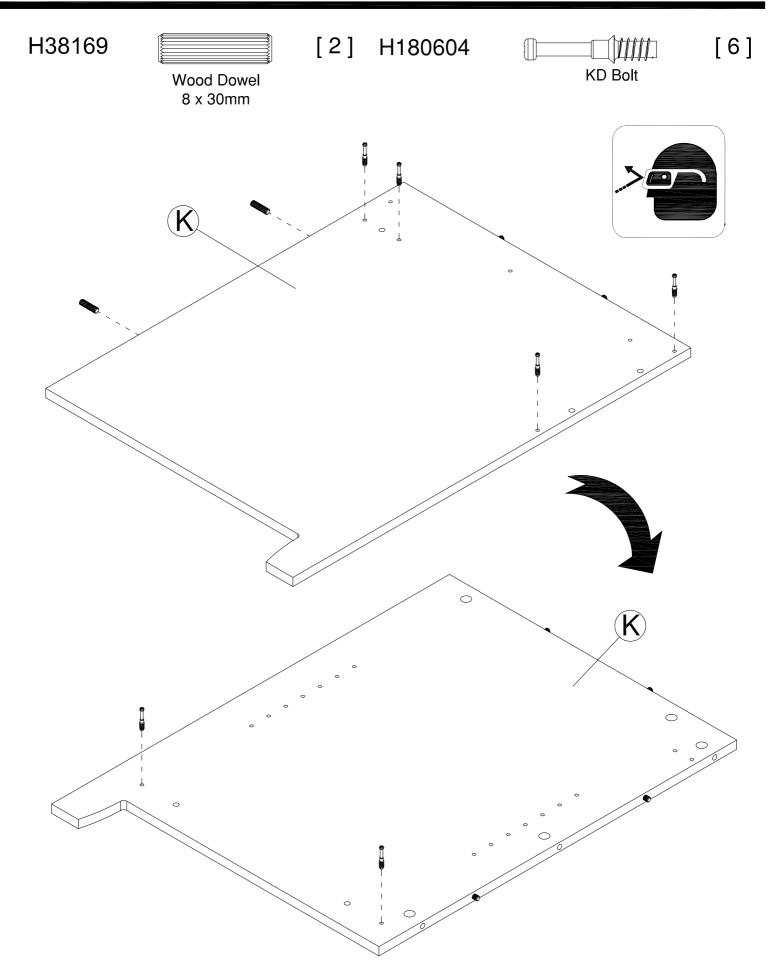
H159346



[3]

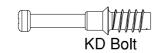


STEP 3 A183006



STEP 4 A183006

H180604



[3] H181468



[3]

### **MODEL KWD154WG**

H180730



[3]

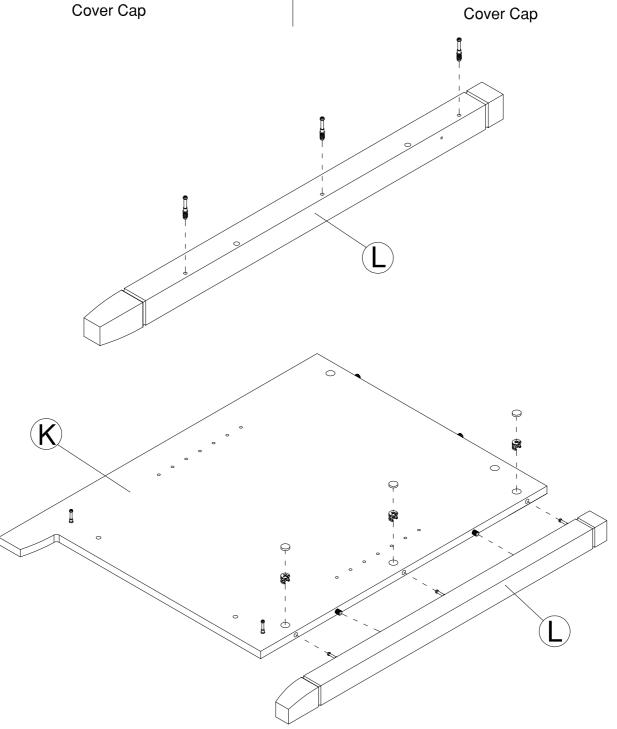
L

**MODEL KWD154BC** 

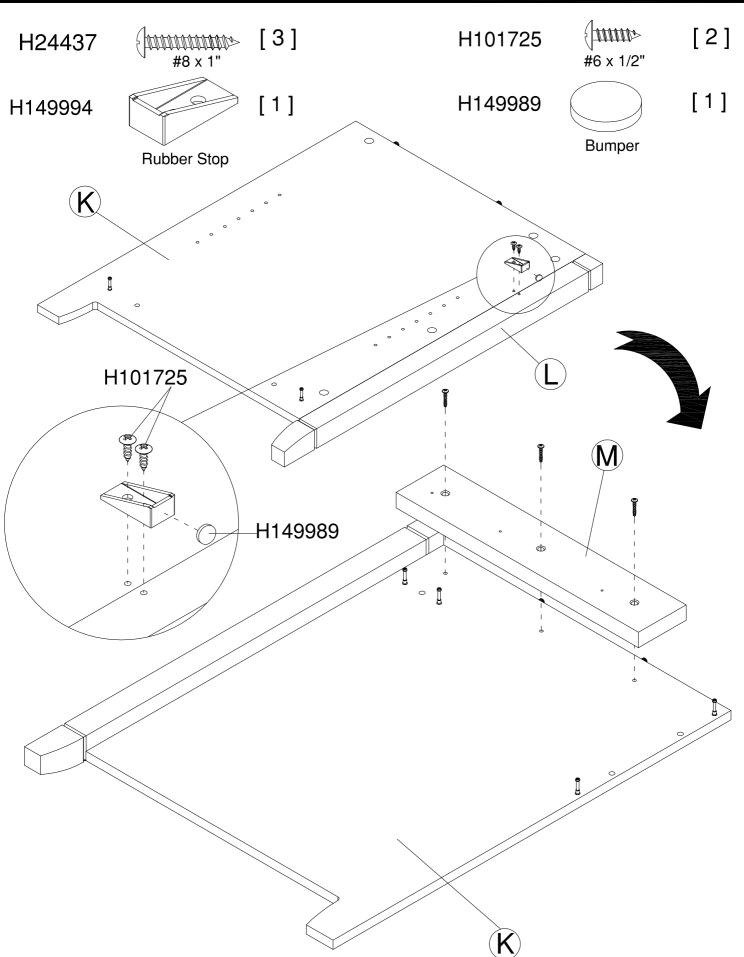
H159346



[3]



STEP 5 A183006

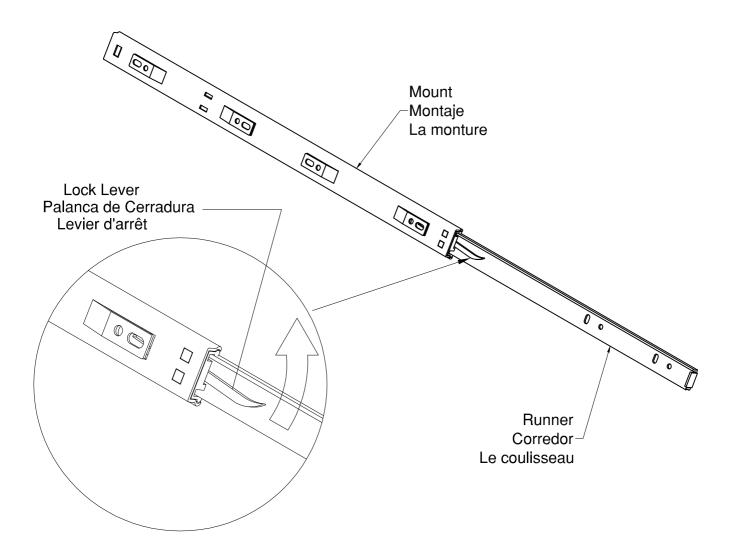


STEP 6 A183006

Common assembly techniques. Técnica común de ensamblaje. Techniques communes d'assemblage.

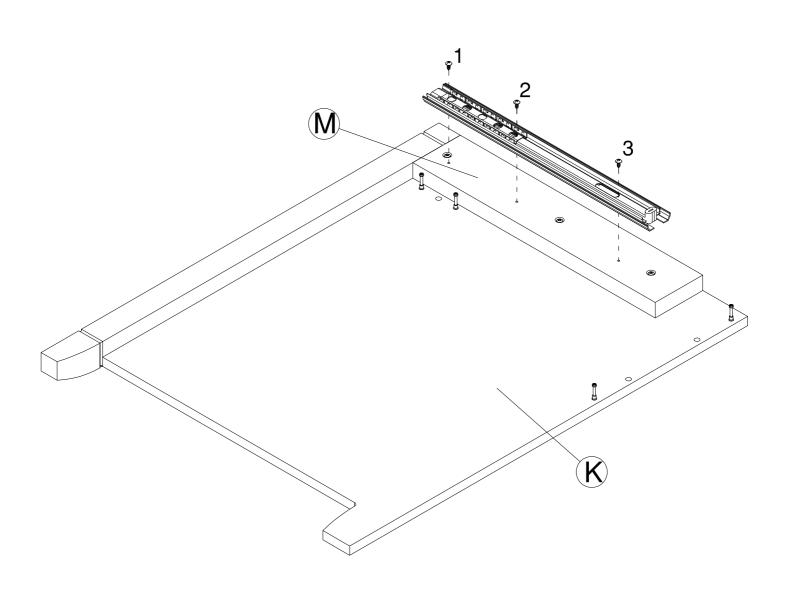
Move lock lever on the runner as shown to separate runner from mount . Mueva la palanca de seguro en el corredor del montaje como se muestra. Déplacez le levier de verrouillage sur le coulisseau comme illustré pour séparer le coulisseau de la monture .

Set runner aside to be used later in the Assembly Instructions. Haga el corredor hacia un lado porque sera utilizado mas adelante. Mettez le coulisseau de côté pour être utilisé plus tard dans les instructions d'assemblage.



STEP 7 A183006



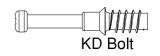


STEP 8 A183006

H38169



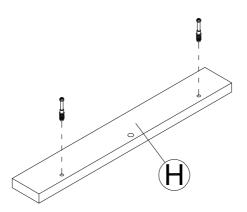
[5] H180604

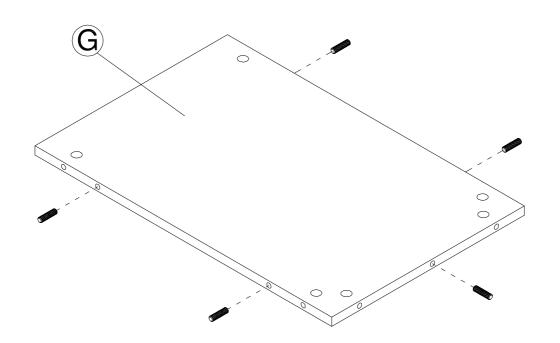


[2]

Wood Dowel 8 x 30mm







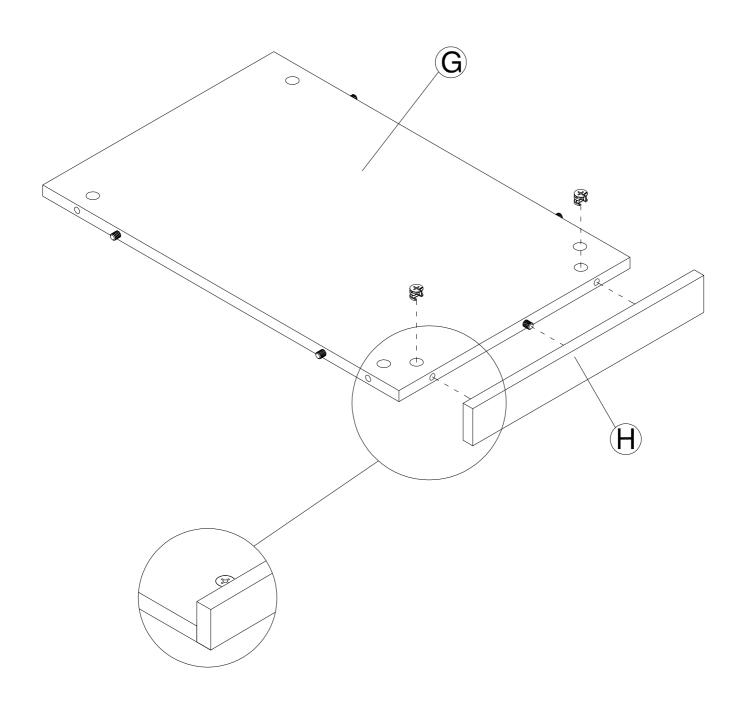
STEP 9 A183006

H181468



[2]

KD Cam

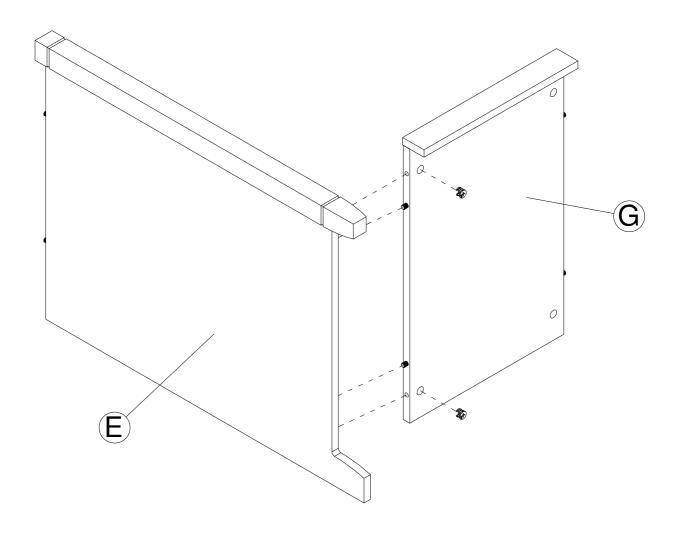


STEP 10 A183006

H181468



An assistant is required. Es necesario un ayudante. Un assistant est nécessaire.



STEP 11 A183006

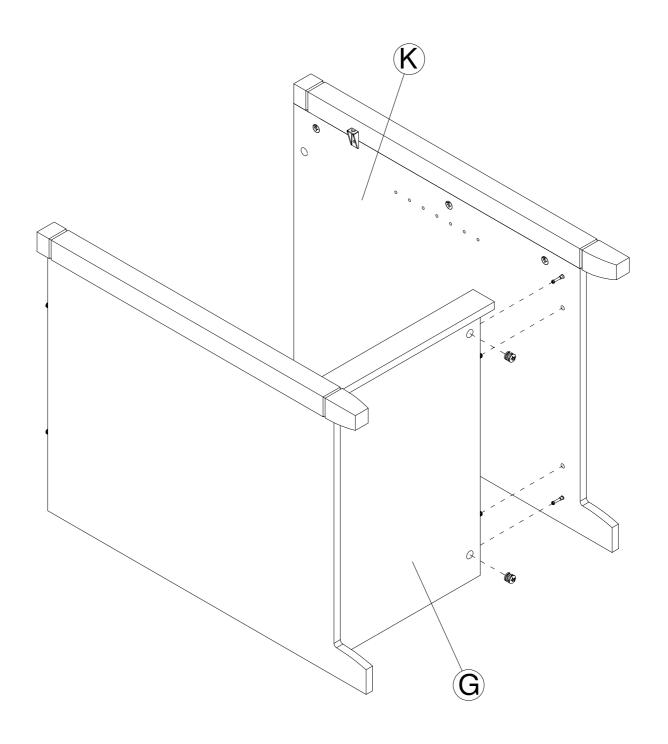
H181468



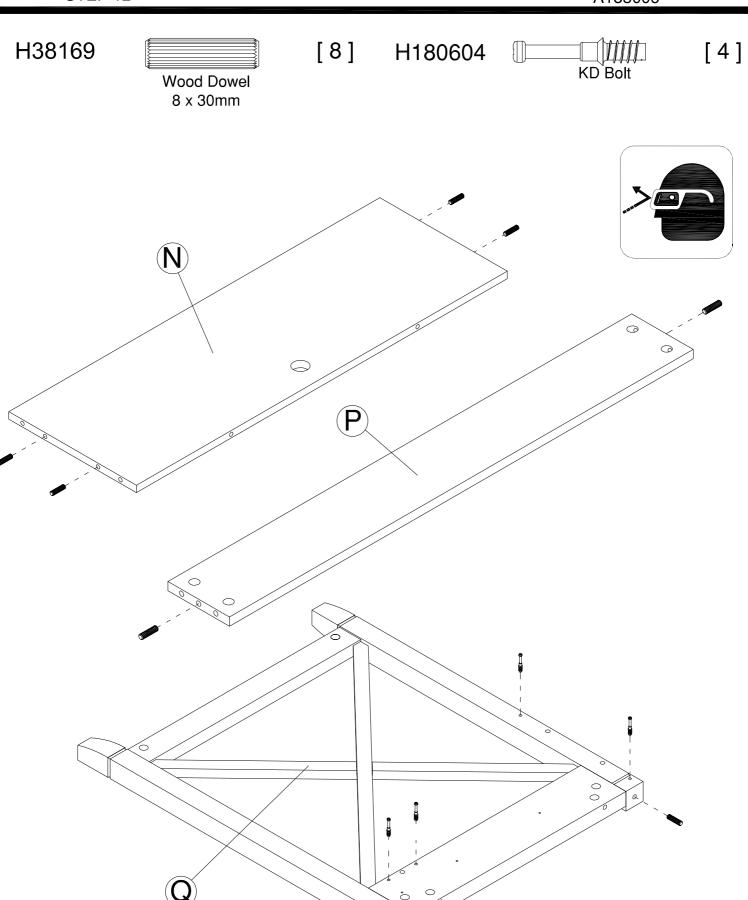
[2]

KD Cam

An assistant is required. Es necesario un ayudante. Un assistant est nécessaire.



STEP 12 A183006



STEP 13 A183006

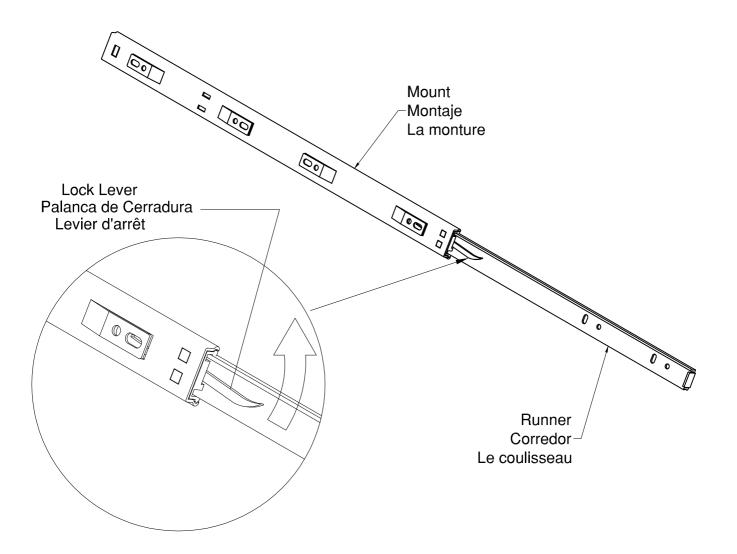
Common assembly techniques. Técnica común de ensamblaje. Techniques communes d'assemblage.

Move lock lever on the runner as shown to separate runner from mount . Mueva la palanca de seguro en el corredor del montaje como se muestra. Déplacez le levier de verrouillage sur le coulisseau comme illustré pour séparer le coulisseau de la monture .

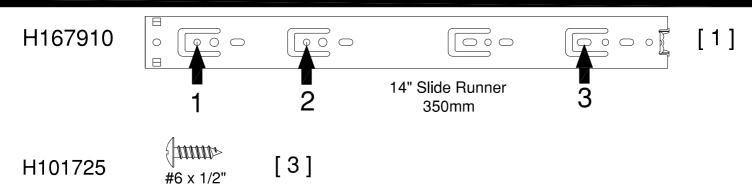
Set runner aside to be used later in the Assembly Instructions.

Haga el corredor hacia un lado porque sera utilizado mas adelante.

Mettez le coulisseau de côté pour être utilisé plus tard dans les instructions d'assemblage.



STEP 14 A183006



### **MODEL KWD154WG**

H180730



[2]

Cover Cap

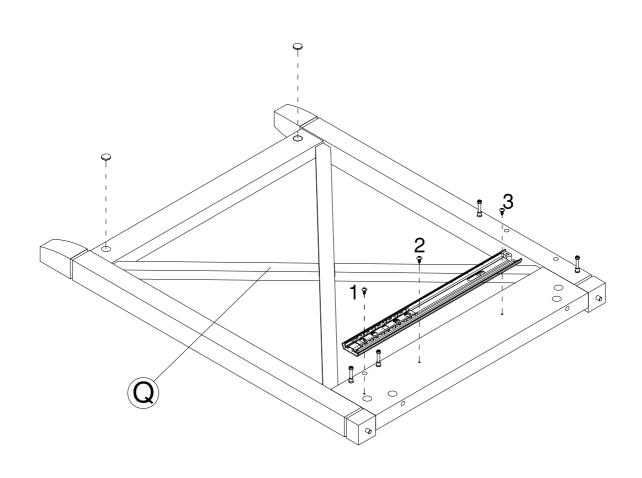
## **MODEL KWD154BC**

H159346



[2]

Cover Cap



STEP 15 A183006

H181468



[4]

**KD Cam** 

### **MODEL KWD154WG**

H180730



[1]

L

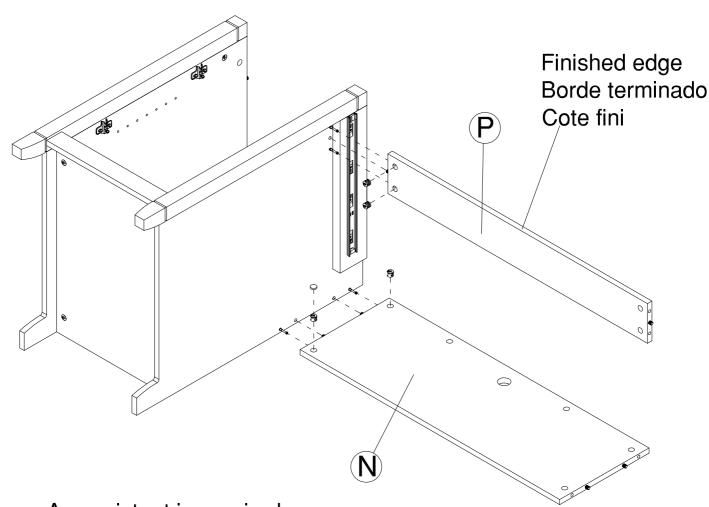
#### **MODEL KWD154BC**

H159346



[1]

Cover Cap



An assistant is required.

Es necesario un ayudante.

Un assistant est nécessaire.

STEP 16 A183006

H181468



[4]

KD Cam

### **MODEL KWD154WG**

H180730



[1]

Cover Cap

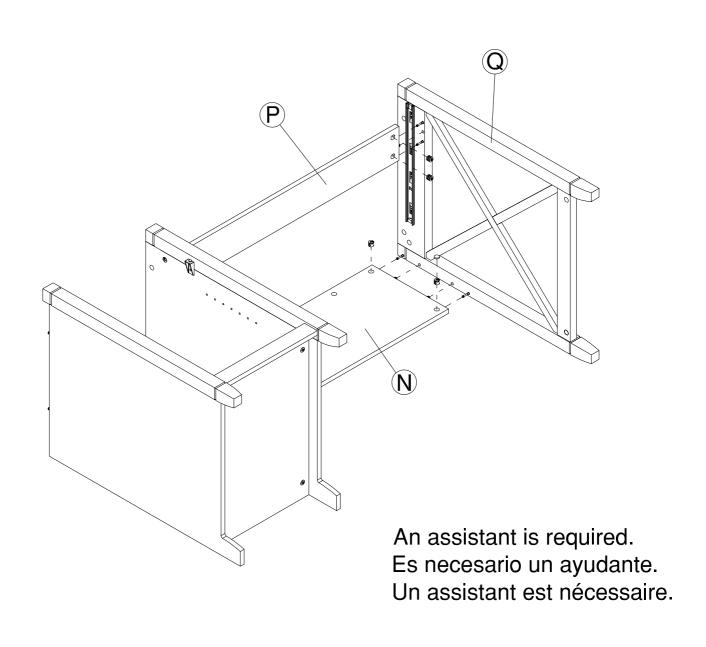
### **MODEL KWD154BC**

H159346



[1]

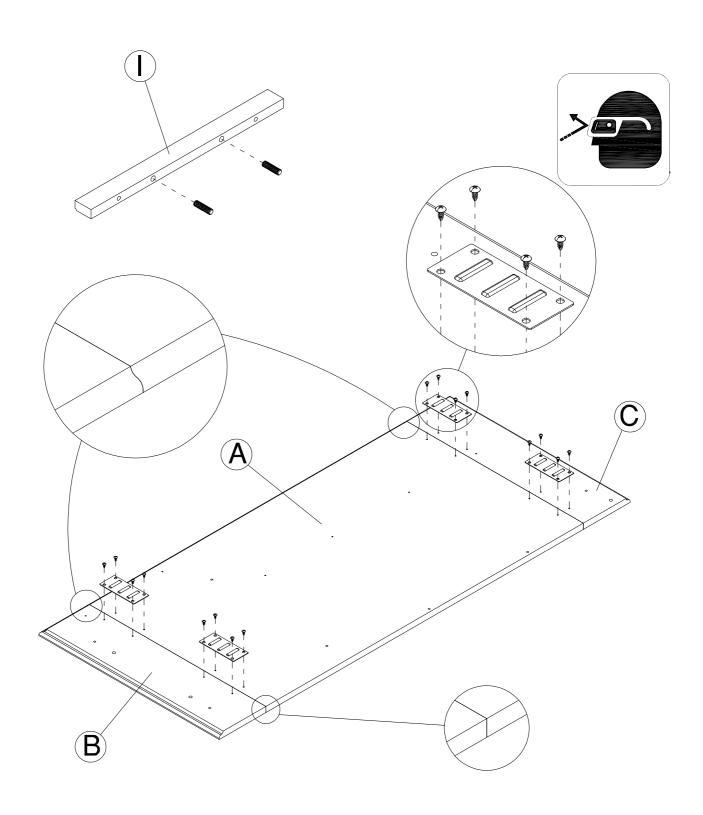
Cover Cap



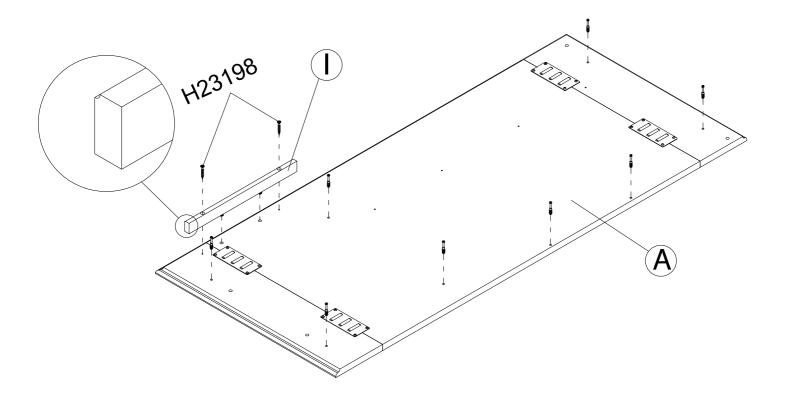
STEP 17 A183006

H23119 [16] H38169 Wood Dowel 8 x 30mm [2]

Strap

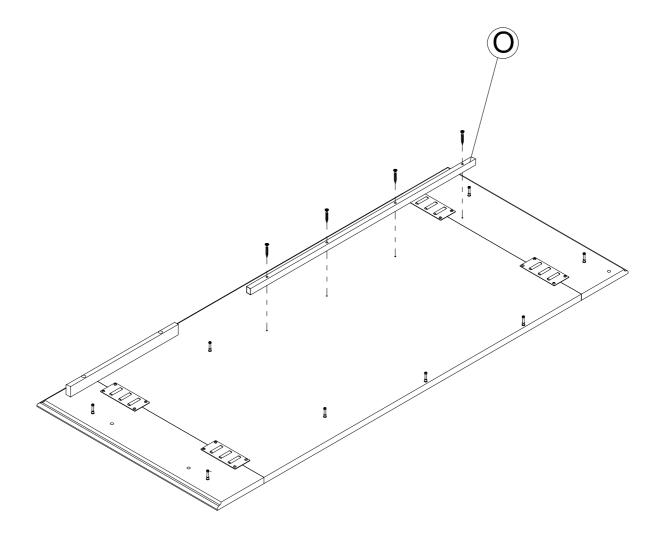


STEP 18 A183006



STEP 19 A183006

H23198 #10 x 1-1/2" [4]



STEP 20 A183006

H181468



[8]

**KD Cam** 

#### **MODEL KWD154WG**

H180730



[4]

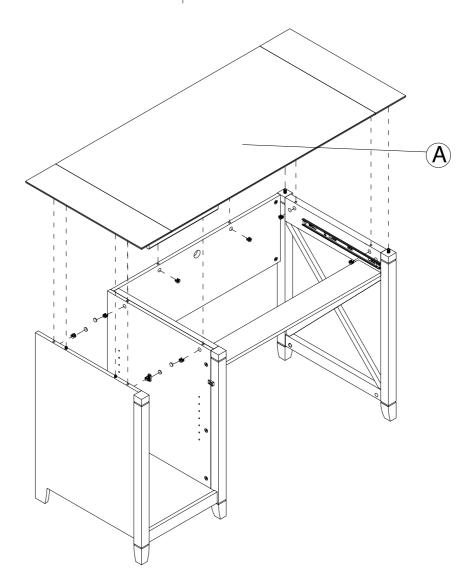
#### **MODEL KWD154BC**

H159346



[4]

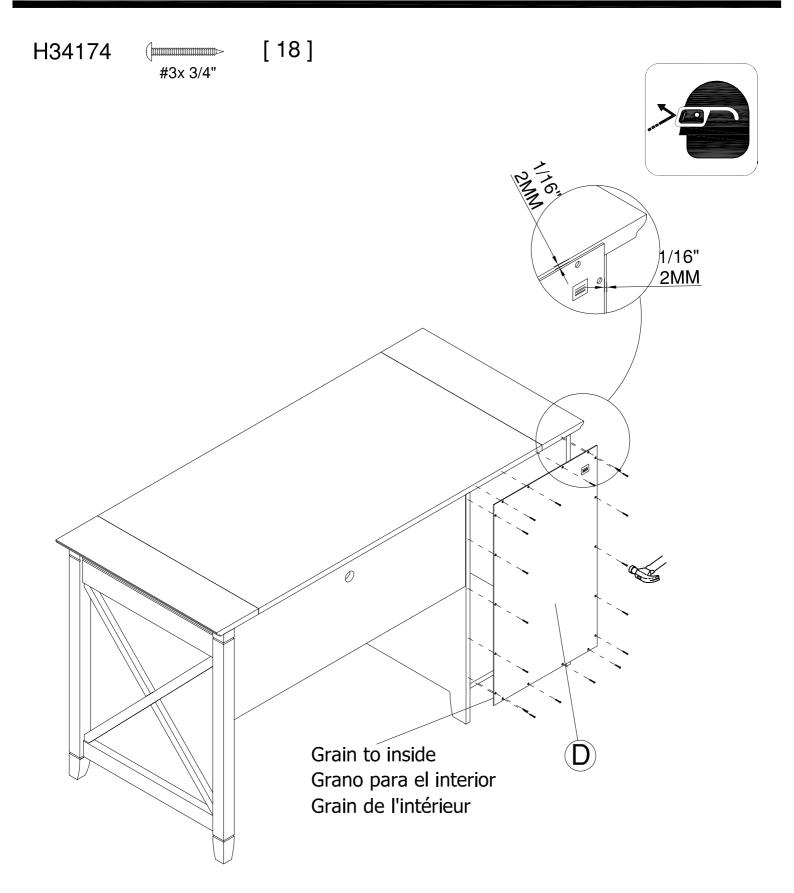
Cover Cap



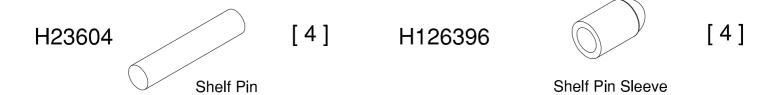
With assistant carefully stand unit up.

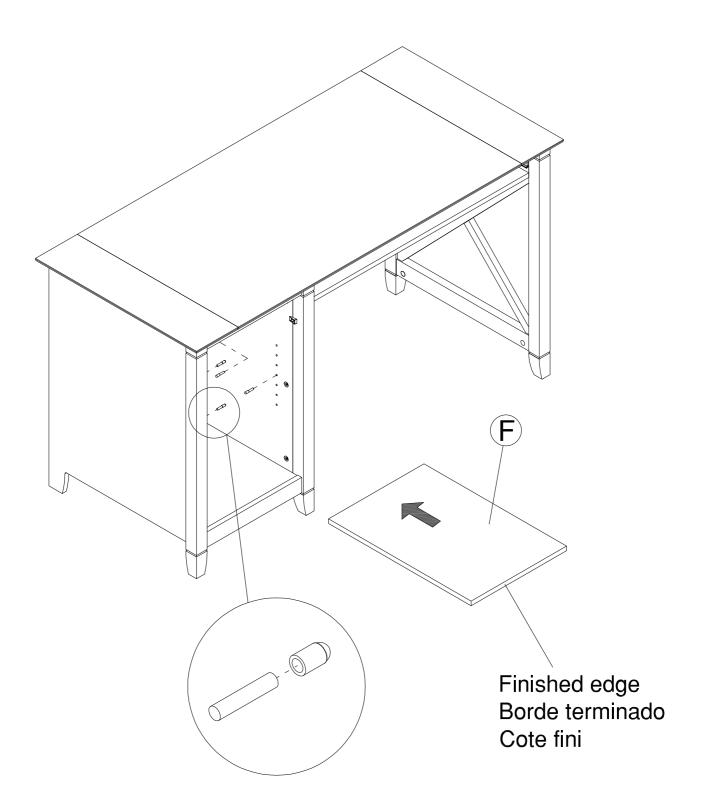
Con un asistente cuidadosamente levante la unided a una posicion vertical. Avec l'aidé d'un assistant placez soigneusement l'unité debout.

STEP 21 A183006



STEP 22 A183006





STEP 23 A183006

H170611

Hinge

[2]

H153242

#8 x 5/8"

[4]

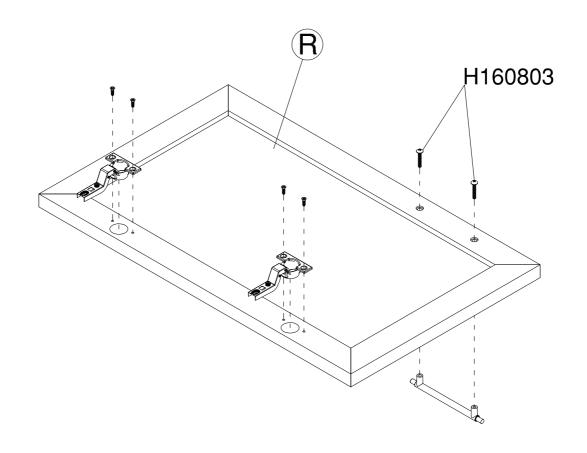
H160803

[2]

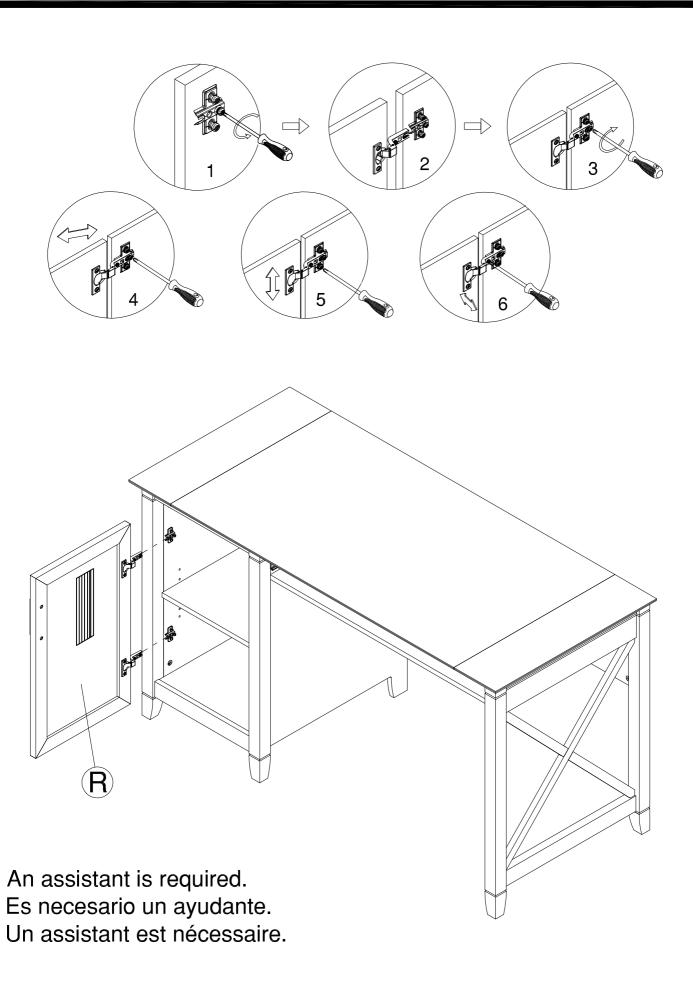
H180971

Handle

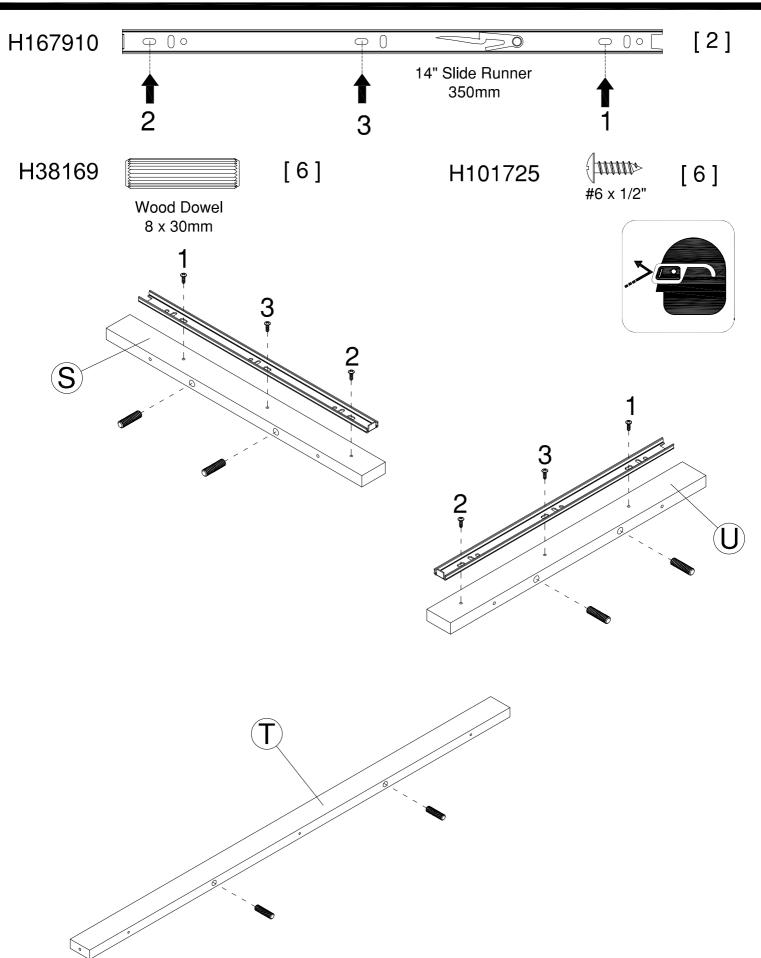
[1]



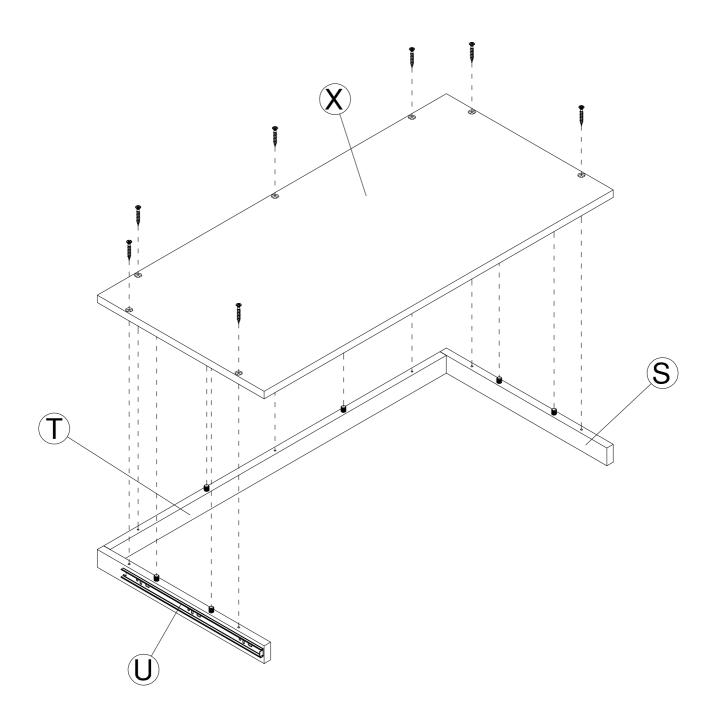
STEP 24 A183006



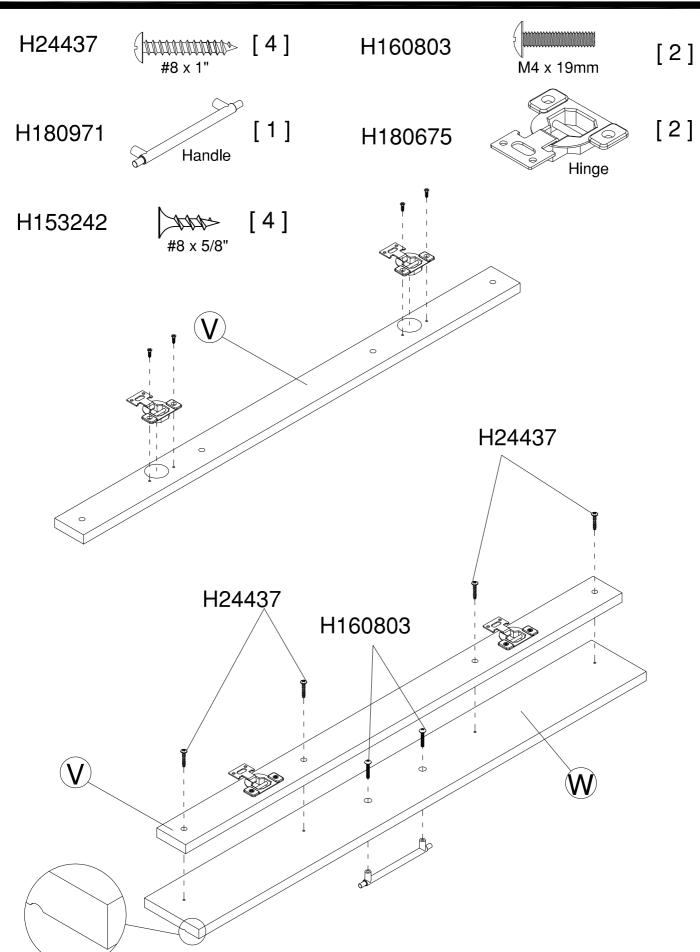
STEP 25 A183006



STEP 26 A183006



An assistant is required. Es necesario un ayudante. Un assistant est nécessaire. STEP 27 A183006



STEP 28 A183006

H146988



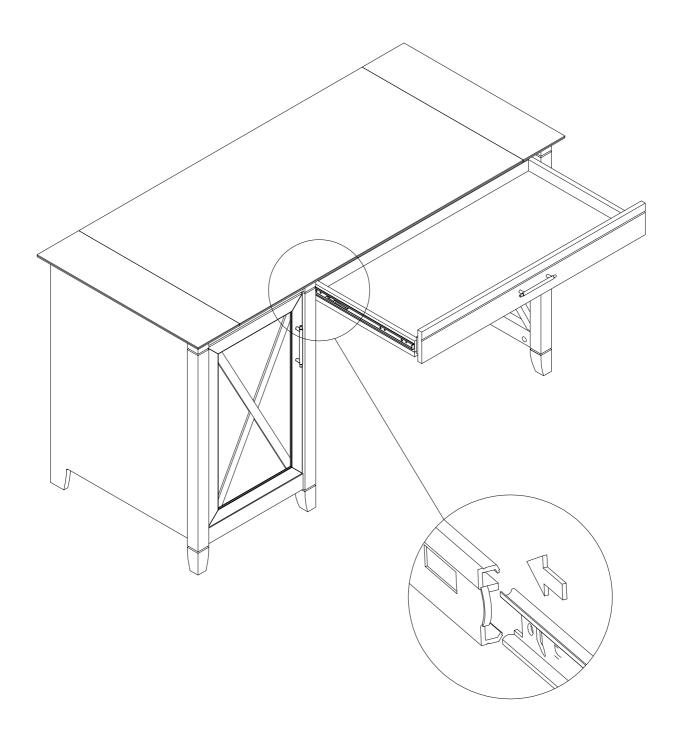
[2]

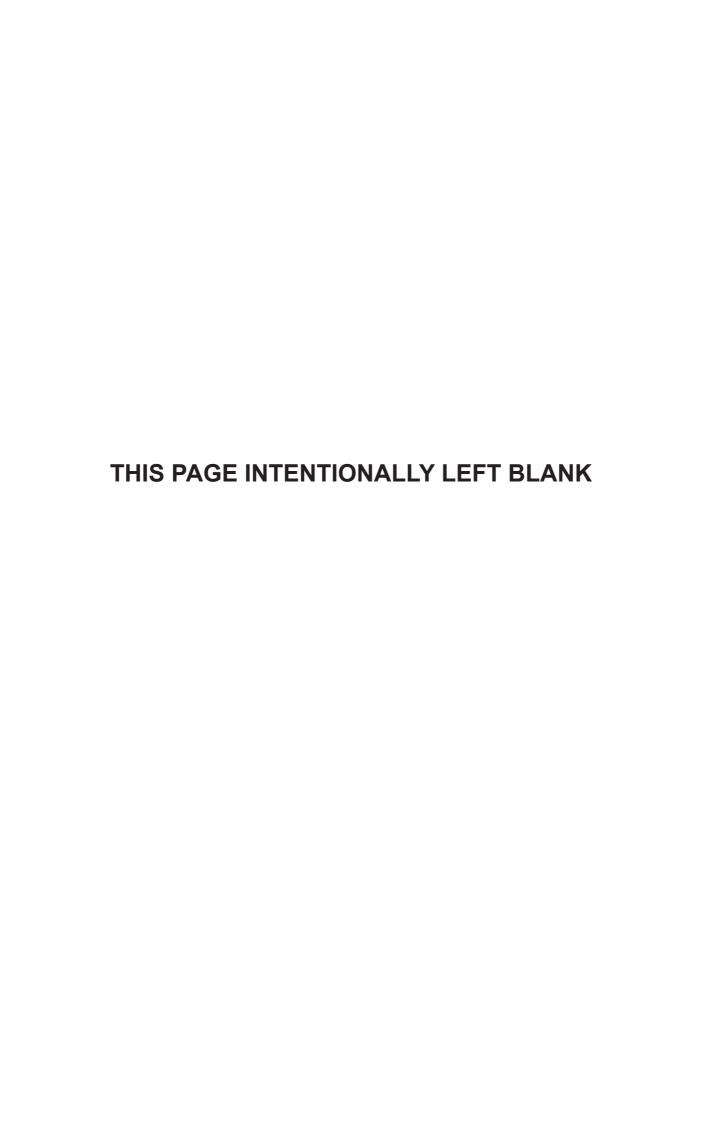
H180671

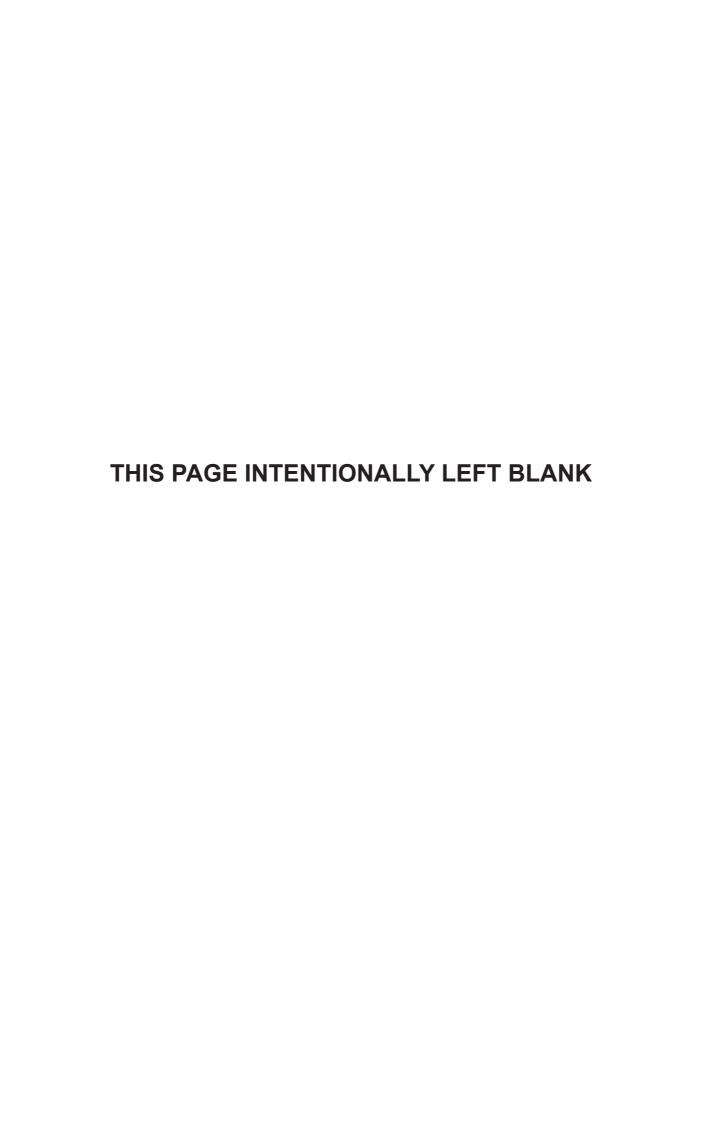


[2]

An assistant is required. Es necesario un ayudante. Un assistant est nécessaire. STEP 29 A183006







#### Huali Trading Australia Pty Ltd Limited Three Year Warranty

This limited warranty covers the original purchase of new products used for normal commercial, personal or household use. Huali Trading Australia Pty Ltd (HTA) warrants its products will be free from defects in materials and workmanship (normal wear and tear excepted), for three (3) years from the date of purchase, except as provided below. **Any defective part for this product must be reported to HAT by the purchaser within 30 days of when defect becomes known.** HAT, at its' option, will **repair or** replace this product **or component(s)** free of charge. **Original sales receipt will be required prior to repair or replacement.** This warranty applies under conditions of normal use. This warranty does not apply to damage caused by fire, accident, negligence, misuse, use other than as stated in product instructions, improper cleaning or other circumstances not directly attributable to defects in materials and workmanship.

# The word defects in this warranty is defined as imperfections that impair the use of the furniture product.

Natural variations occurring in wood or other materials will not be considered defects, and HTA does not warrant the colour – fastness or matching of colours, grains, or textures of such materials. This Warranty does not apply to: modifications of the product, attachments to the product not approved by HTA, and products that were not installed, used, or maintained in accordance with product instructions and warnings.

This warranty has the following exceptions: Fabrics, foam, veneer finishes and other covering materials are warranted for two (2) years from date of purchase.

Proof of purchase is required in the form of a receipt (copy or original) to validate warranty. All warranty claims can either be sent to:

#### sales@hualitrading.com.au

Or faxed to (02) 9621 1050

HTA's sole obligation and the users exclusive remedy under this warranty shall be limited to the repair, Credit (only applies to distributers) or replacement at HTA's sole discretion and cost, of product or components under the "COMPETITION AND CONSUMER ACT 2010".

"Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure".

#### Service Instructions

If you are having trouble with assembling your new furniture, please call us on (02) 9621 4701 for assistance.